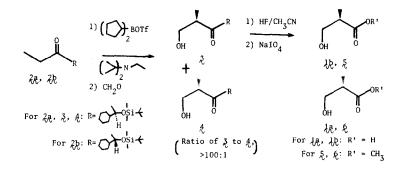
ENANTIOSELECTIVE SYNTHESIS OF β-HYDROXYISOBUTYRIC ACID: A USEFUL SYNTHON IN THE SYNTHESIS OF POLYPROPIONATE-TYPE NATURAL PRODUCTS

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Abstract: The aldol reaction of formaldehyde with the dicyclopentylborinyl enolate derived from $\overline{S-(\text{or } R-)}$ l-tert-butyldimethylsilyloxy-l-cyclohexylbutan-2-one, followed by desilylation and sodium meta-periodate oxidation, provides R-(or S-) β -hydroxyisobutyric acid.

The utility of enantiomerically pure β -hydroxyisobutyric acid as a synthon has become evident in several recent syntheses of natural products, such as ionophore and macrocyclic antibiotics.¹ While the optically pure <u>S</u>-enantiomer ($\frac{1}{42}$) is available by microbial oxidation of isobutyric acid,² derivatives corresponding to the pure <u>R</u>-enantiomer ($\frac{1}{42}$) can only be prepared by propitious manipulation of the functionalities in $\frac{1}{4a}$.¹ In view of the wide potential use of $\frac{1}{4a}$ and $\frac{1}{4b}$ we report herein that the synthesis of <u>both pure</u> enantiomers can be readily achieved via an aldol condensation, using a dialkylboron enolate derived from <u>IS-(or <u>1R-)</u> <u>tert</u>-butyldimethylsiloxy-1cyclohexylbutan-2-one ($\frac{2}{4a}$ or $\frac{2}{4b}$).⁴</u>



The synthesis of 1^{b} , in effect, followed the procedure described recently.⁴ Thus, 2^{a} is converted to its enolate with dicyclopentylborinyl trifluoromethanesulfonate⁵ and diisopropylethylamine, and into this resulting enolate solution cooled to -78° C is introduced gaseous formaldehyde generated by pyrolysis of dry paraformaldehyde. After the usual workup, flash chromatography of the crude product provides a >100:1 mixture⁶ of aldol diastereomers (3 and 4) in 90% yield. Successive treatments of the mixture (3 and 4) with hydrogen fluoride and sodium meta-periodate

afford 1b which is then methylated. The methyl ester 5 is, at minimum 98% optically pure,⁷ identical (in IR, NMR, and R_f) with that derived from an authentic sample of S- β -hydroxyisobutyric acid.⁸

Use of 2b in the above sequence of reactions provides la with the equally high optical purity.

Procedure: To a cold (-78°C) dichloromethane (100 ml) solution of 1S-tert-butyldimethylsiloxy-1cyclohexyl-2-butanone (2a) (5.0 g, 17.6 mmol) was added diisopropylethylamine (4.04 ml, 23.2 mmol) and then dicyclopentylborinyl trifluoromethanesulfonate (5.3 ml, 21.1 mmol). After stirring at 0°C for 2.5 h, the solution was cooled to -78°C. Gaseous formaldehyde, generated from paraformaldehyde (7.9 g, 264 mmol) at 140°C, was bubbled into the enolate solution with an argon stream. The reaction mixture was stirred at -60°C for 0.5 h and then warmed to 0°C. Methanol (50 ml), pH 7 phosphate buffer (50 ml), and 30% hydrogen peroxide (20 ml) were added in that order, and the resulting mixture was stirred for 0.5 h at room temperature. The usual workup including flash chromatography (300 ml silica gel 230-400 mesh; ether: petroleum ether, 35:65) afforded 3 (4.97 g, 90%) [¹H NMR (chloroform-d) δ 3.81 (d, J=3.8 Hz, 1H), 3.69 (dd, J=11.0 and 6.6 Hz, 1H), 3.57 (dd, J=11.0 and 4.4 Hz, 1H), 3.06 (m, 1H), 1.08 (t, J=7.3 Hz, 1H), 0.90 (s, 9H) and 0.06 (s, 6H), $[\alpha]_{D}^{25}$ = +15.03° (c 1.38 methanol)], contaminated with a small amount of 4 (<1%). This aldol product (3 and 4) was dissolved in cold (0°C) acetonitrile (50 ml) containing concentrated hydrogen fluoride (4 ml), and the resulting solution was stirred at room temperature for 4 h. After the addition of sodium bicarbonate (to pHv6), the extractive workup provided crude 1S-cyclohexyl-3R-methy1-1,4-dihydroxybutan-2-one (3.2 g, 100%), which was treated with sodium meta-periodate (6.8 g, 31.6 mmol) in 30% aqueous methanol (100 ml). The suspension was stirred at room temperature for 4 h. After removal of the neutral by-product (cyclohexylcarboxaldehyde), the acidic product represented chemically pure β -hydroxyisobutyric acid (1b) (1.6 g, 100%). Treatment of 1b (1.6 g) with ethereal diazomethane followed by distillation (60°C, 4 mm Hg) yielded 5 (1.6 g, 86%) [¹H NMR (chloroform-d) δ 3.72 (s, 3H), 3.70 (m, 2H), 2.70 (m, 1H), 2.36 (br s, 1H), 1.19 (d, J=7.4 Hz, 3H), $[\alpha]_D^{25} = -28.20^\circ$ (c 1.34, methanol)]. The methyl ester of the <u>S</u>-acid (1a) obtained by microbial fermentation had $[\alpha]_D^{2^+} = +28.62^\circ$ (c 1.23, methanol). In separate runs, all intermediates in the above sequence were purified and characterized in a standard manner.

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- 3.
- 4. Use of the 9-BBN or di-n-butylboron enolate in the aldol reaction resulted in inferior dia-5.
- stereoselection.
- The ratio is based on the relative intensities of several sets of signals observed in the 250 6. MHz NMR spectrum of this mixture.
- Determined from its optical rotation and from NMR using Eu(hfbc)₂. 7.
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